

102/c

=450 mm to 470

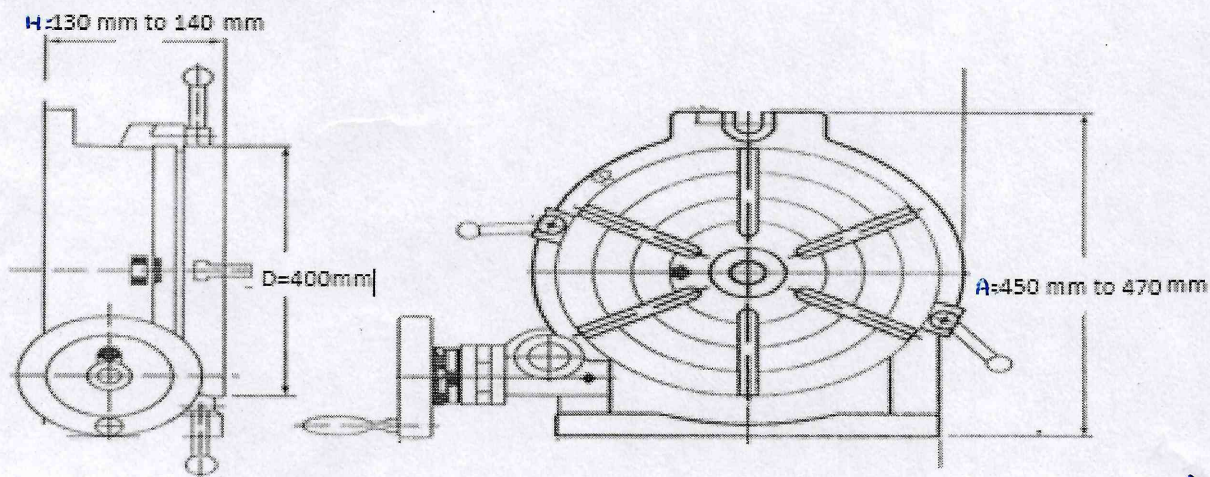
BHEL BHOPAL

ANNEXTURE - 'A' For Indent- 820180052

Specification of Horizontal / Vertical Manual Rotary Table Dia 400

SL NO	DESCRIPTION		SPECIFIED/ CONFIRM	OFFERED
1.	Job loading Capacity Horizontally	≥ 350 Kgs		
2.	Job loading Capacity Vertically	≥ 125 Kgs		
3.	Maximum height in horizontal orientation	H=130 mm to 140 mm		
4.	Maximum Height in Vertical Orientation	A=450 mm to 470 mm		
5.	Worm ratio	1:90		
6.	Dividing drum graduated	1'30"		
7.	Accuracy	1'		
8.	Face plate with 6 radial slot	14 mm wide		
9.	Centre	MT4		
10.	Centre thread piece for job clamping	M24		
11.	Chuck Dia	D=400mm		

Reference Sketch



Prakash

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